



PO Box 2673

Muskogee, OK 74402

800.247.9433—Phone

918.686.8785—Fax

www.weldril.com

Packaging:

- 50# bag (40/pallet)

Typical Physical Analysis

Mesh Size	% Retained
20	0-3
30	0-4
40	2-10
100	40-65
200	65-85
Pan	15-35

Typical Analysis Dry Basis

	Typical	Range
Volatile	32.0	30-33
Carbon	55.0	52-58
Ash	8.0	6-9
Sulfur	0.7	.065-0.85
Mois- ture	7.0	6-10

SeaCoal

Green Sand Additive

WelDril Products is renowned for its commitment to providing outstanding products and services to its customers. In keeping with that commitment, WelDril provides **SeaCoal**.

Premium quality metallurgical coal is obtained from extensive deposits in Eastern Oklahoma that have produced for several decades. Our customers can be assured of receiving top quality coal with a consistent analysis and dependable long-term supply.

Recommended Uses:

- Foundry green sand additive

Performance Benefits:

- **Low Ash:** Less fines in the sand and more active coal in the mold
- **High Fixed Carbon:** Produces a superior casting finish by providing the needed reducing atmosphere and refractory properties
- **Very High BTU:** More heat at the right time for the all-important flash (>13,500 BTU)
- **Low Sulfur:** Metal pick-up and sulfur-building are minimized. A high sintering of the sand is maintained to prevent fusion and burn-on sand defects

Cost Benefits:

- Competitive pricing

Customer Service Benefits:

- Exemplary service
- Most orders ready for shipment in 24-48 hours

Available Product Information:

- Product description & recommended use
- Safety Data Sheet
- 50# bags, 2,000# super sacks

Physical Properties:

- Appearance: Black powder
- Absolute Density: 80 lb./ft³
- Specific Gravity: 1.30
- pH: 6.5—7.0 (@5ppb in water)
- Flash Point: 650°F (450°C)

Because the conditions of use of this product are beyond the seller's control, the product is sold without warranty either express or implied and upon condition that purchaser test the product to determine the suitability for purchaser's application. Purchaser assumes all risk of use, dosage, and handling of this product.

This product will be replaced if defective in manufacture or packaging or if damaged. Except for such replacement, seller is not liable for any damages caused by this product or its use. The statements and recommendations made herein are believed to be accurate. No guarantee of their accuracy is made, however.